

# South Tyrol

## Alois Lageder Winery



ALOIS LAGEDER

### White wine

2018 Sauvignon Blanc DAC	0.2l/0.75l	10.00/35.00
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### Red wine

2016 Merlot DAC	0.2l/0.75l	12.00/40.00
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2016 Cabernt Reserva DAC	0.2l/0.75l	13.00/45.00
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